



C.A. SCHROEDER, INC.

Installation Instructions Casco Clips

- Casco Clips are a U.L. approved closure connection ONLY WHEN USED ON CASCO AND CAL-FLEX FLEXIBLE DUCTS.
- To join 2 pieces of core using the Casco Clips
- Grasp 2 adjoining wires from each end of the core and insert all 4 wires in to loop of the Casco clip and squeeze the clip together using pliers, or all purpose nippers.
- Clips are to be equally spaced around the circumference of the core using the following number of clips per diameter

3 clips	4" and 5"
4 clips	6"-7"-8"-9"-10"-12"
5 clips	14"-16"
6 clips	18"-20"
- Seal the joint using 3 wraps of 2" wide approved tape (duct tape).*

