Installation Instructions

Casco Clips

- Casco Clips are a U.L. approved closure connection ONLY WHEN USED ON CASCO AND CAL-FLEX FLEXIBLE DUCTS.
- To join 2 pieces of core using the Casco Clips
- Grasp 2 adjoining wires from each end of the core and insert all 4 wires in to loop of the Casco clip and squeeze the clip together using pliers, or all purpose nippers.
- Clips are to be equally spaced around the circumference of the core using the following number of clips per diameter:
  - 3 clips 4" and 5"
  - 4 clips 6"-7"-8"-9"-10"-12"
  - 5 clips 14"-16"
  - 6 clips 18"-20"
- Seal the joint using 3 wraps of 2" wide approved tape (duct tape).

*(Approved Tapes)*
Tapes must be listed and labeled in accordance with standard UL181B and marked "181B-FX"

Casco clip installed

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